



JIANGSU ZHONGJIANG WELDING WIRE CO.,LTD

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СЕРТИФИКАТ
INSPECTION CERTIFICATE 3.1

ACCORDING TO EN 10204:2004

КЛИЕНТ CLIENT ООО «МОНОЛИТ» LLC "MONOLIT"	ДАТА ВЫДАЧИ DATE OF ISSUE 05 Августа 2019 05 August 2019	СЕРТИФИКАТ № CERTIFICATE NO. MZJ190626											
	CONSIGNEE REF.	INVOICE NO. ZJW19198											
ПРОДУКТ СВАРОЧНАЯ ПРОВОЛОКА ER70S-6 DESCRIPTION OF PRODUCTS WELDING WIRE ER70S-6	КЛАССИФИКАЦИЯ: CLASSIFICATION: ACCORDING TO : GB T8110 ER50-6 AWS A 5.18 ER70S-6 DIN 8559 SG 2 EN ISO 14341 G 42 2 C/M G3Si1												
БРЕНД BRAND MARK NORDWELD													
TIME OF DELIVERY	DATE OF LOADING ----	DATE OF SHIPMENT ---											
ПАРТИЯ № LOT NO. 90725208 90725208 90725410 90725512 90725208 90725410 90725512 90725512	ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ SPECIFICATIONS 0.8MM 1KG-D100 0.8MM 5KG-D200 1.0MM 5KG-D200 1.2MM 5KG-D200 0.8MM 15KG-D300 1.0MM 15KG-D300 1.2MM 15KG-D300 1.2MM 250KG-DRUM	ВЕС НЕТТО N.WEIGHT 1,080KGS 22,000KGS 12,000KGS 1,000KGS 2,160KGS 6,480KGS 87,480KGS 3,000KGS											
		ДАТА MFG.DATE Jul-19 Jul-19 Jul-19 Jul-19 Jul-19 Jul-19 Jul-19 Jul-19											
ХИМИЧЕСКИЙ СОСТАВ (%) CHEMICAL COMPOSITIONS(%)													
LOT NO.	C	Si	Mn	P	S	Mo	Cr	Ni	Cu	Al	Co	Ti	V
90725208	0.07	0.90	1.47	0.010	0.009	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
90725208	0.07	0.90	1.47	0.010	0.009	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
90725410	0.08	0.89	1.49	0.013	0.011	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
90725512	0.08	0.91	1.48	0.012	0.010	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
90725208	0.07	0.90	1.47	0.010	0.009	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
90725410	0.08	0.89	1.49	0.013	0.011	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
90725512	0.08	0.91	1.48	0.012	0.010	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
90725512	0.08	0.91	1.48	0.012	0.010	0.005	0.013	0.019	0.150	0.001	0.005	0.002	0.001
МЕХАНИЧЕСКИЕ СВОЙСТВА НАПЛАВЛЕННОГО МЕТАЛЛА MECHANICAL PROPERTIES OF DEPOSITED METAL													
LOT NO.	ПРЕДЕЛ ТЕКУЧЕСТИ YIELD STRENGTH Re N/mm2	ПРОЧНОСТЬ НА РАСТЯЖЕНИЕ TENSILE STRENGTH Rm N/mm2	ЭЛОГАЦИИ ELOGATIONS A5(%)	ЗНАЧЕНИЕ IMPACT VALUE Kv J (-60°C)									
90725208	462	562	28	62									
90725208	462	562	28	62									
90725410	465	558	29	60									
90725512	466	565	27	60									
90725208	462	562	28	62									
90725410	465	558	29	60									
90725512	466	565	27	60									
90725512	466	565	27	60									
REMARKS													
We hereby certify that all results of welding wire are in compliance with the classifications described standard.													
			Signature										